

BREWING INTO THE TXSG SERVER

1. Make sure the control panel screen reads READY TO BREW.
2. Place a clean and empty server centered under the brew cone of your coffee brewer.
3. Remove the top cap from the lid.
4. Fill brew cone with the correct measure of ground coffee.
5. Select the BREW button that matches the brew volume. Press the BREW button to start the brew.
6. Allow coffee in the brew cone to completely drip out before removing the coffee server.

Models

- TXSG0101S600
- TXSG1501S600
- TXSG0101S200
- TXSG1501S200



WARNING – Thermopro servers may be heavy when filled.
Care must be taken when transporting to avoid dropping or spilling.

SERVICING THE THERMOPRO SERVER

1. Completely drain the unit of any coffee.
2. Allow server to cool.
3. Unscrew and remove the lid and tube assembly.

REPLACING THE GAUGE GLASS

The gauge glass can be removed for maintenance and cleaning. Refer to the illustration on page three [3] for assembly sequence.

1. Unscrew the vented cap plug from the top of the gauge glass shield.
2. Carefully lift out the gauge glass tube from the shield and scrub inside the glass with a tube cleaning brush and mild detergent solution. Inspect the glass tube for cracks or chips. If broken, carefully remove all traces of glass and insert a new glass tube.
3. Check the top and bottom washers. Clean the washers. Make sure they are not leaking. Replace if necessary.
4. With the sight glass seated in the gauge glass shield, thread the cap plug onto the top of the shield. Do not overtighten.

REMOVING THE BASE & BOTTOM COVER

To replace the silicone elbow fitting for repair or cleaning:

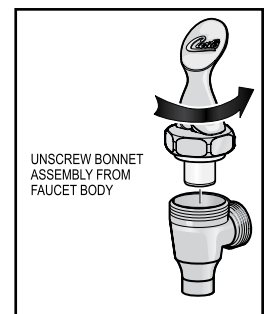
1. Remove the base assembly. Press down on the slide tab in back of the stand and lift off the server.
2. Turn the server upside down and take off the plastic bottom cover, revealing the silicone elbow fitting.
3. Remove the wire hose clamps by squeezing the wire ears together. While holding the clamp open, loosen the soft silicone elbow from the liner drain pipe and the faucet shank and pull out elbow.
4. Check for leaks and replace with a new elbow if necessary.
5. Reverse these steps to assemble.



REMOVING THE FAUCET

The faucet will require periodic cleaning and maintenance.

1. Remove the faucet from the body of the server. Unscrew the large nut holding the faucet to the shank to take off the faucet.
2. Disassemble the faucet. Unscrew the bonnet from the body of the faucet.
3. Remove the faucet handle by pressing inward on the seat cup (see photo at right) then unhooking the handle from the center shaft.
4. The seat cup, center shaft and spring will now separate from the bonnet. Clean these parts with a mild detergent solution.
5. While you have these parts disassembled for cleaning, check the condition of the seat cup. Make sure the faucet spring is free of corrosion. Replace these parts with repair kit if necessary (item 19, page 3).

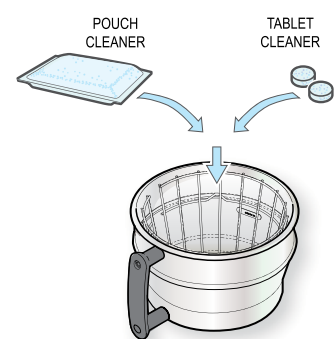
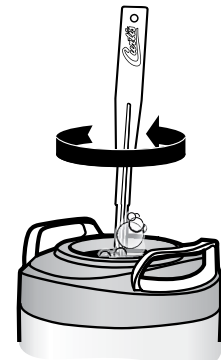


ASSEMBLY

Assemble the unit by reversing the steps for disassembly. Finger tighten wing nut onto faucet. Make sure clamps are fastened properly and silicone fittings are in good condition. Once assembled, check for leaks around the fitting and faucet.

Cleaning Instructions

1. In a container, mix a mild detergent and warm water solution for cleaning the coffee server.
2. Discard old coffee from the coffee server.
3. Remove and clean the lid.
4. Clean inside the coffee server with a sponge brush soaked in detergent solution.
5. An easy way to remove mineral deposits from the brew cone and the coffee server is to use a pouch or tablet cleaner.
 - a. Place two tablets or one pouch (refer to manufacturers' recommendation) into the brew cone.
 - b. Place the empty coffee server onto the brew deck.
 - c. Start a coffee brew cycle by pressing the Brew button on the electronic controller.
 - d. When the brew cycle has finished, allow the cleaning solution to sit in the coffee server for a few minutes, then empty the coffee server.
6. Wipe the exterior surfaces with a sponge moistened with the detergent solution. Wipe off coffee spots or stains.
7. Rinse the brew cone and coffee server with running water.
8. Dry the parts and return them to the coffee brewer.



TXSG Coffee Server Precautions:



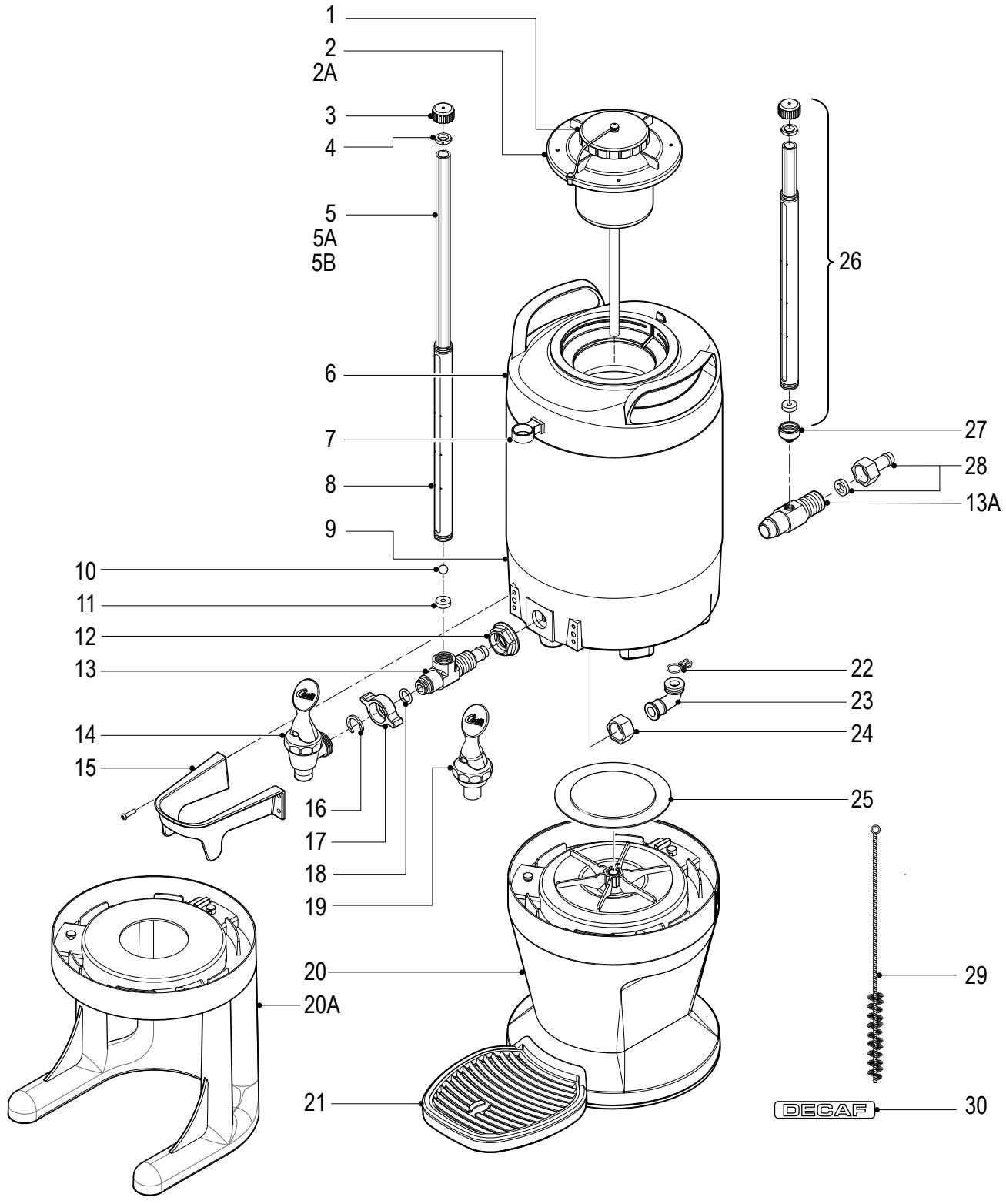
- Do not immerse coffee server in water.
- Do not place in dishwasher.
- Do not use harsh powders or cleansers containing chlorine.
- Do not use a wire brush or pot scour to clean inside liner.

Illustrated Parts List

All parts are common between the 1 gallon and 1½ gallon servers, except where indicated by **TXSG15** and **TXSG01**.

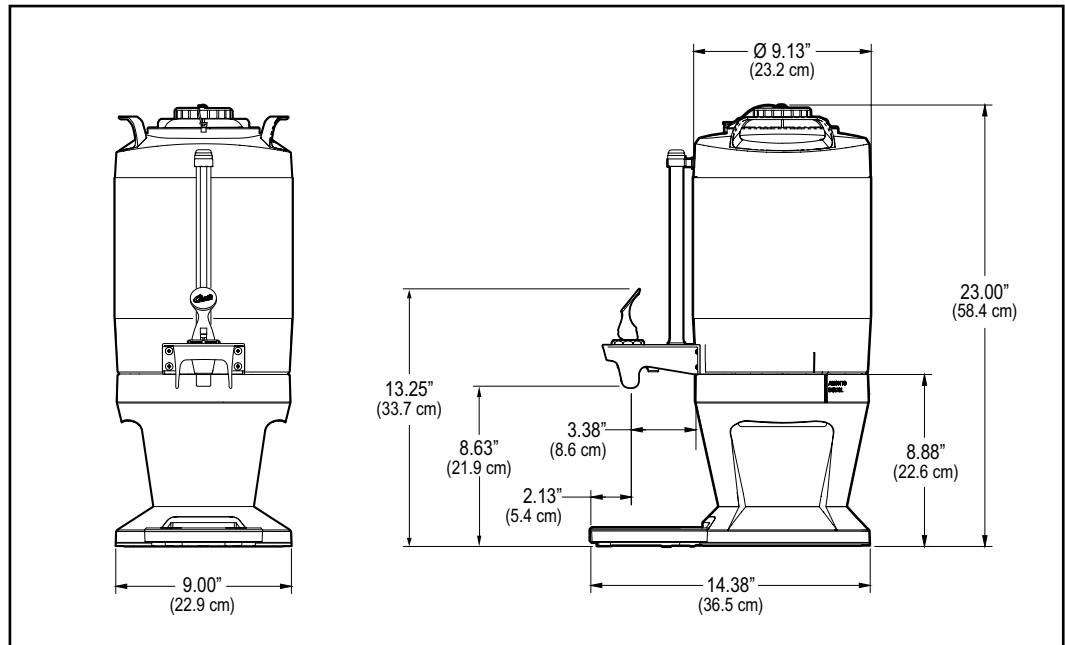
| INDEX № | PART № | DESCRIPTION | INDEX № | PART № | DESCRIPTION |
|---------|--------------|--|---------|-------------|---|
| 1 | WC-37387 | KIT, CAP, TETHER & SCREW TXSG | 15 | WC-64079 | GUARD, FAUCET TXSG ZINC |
| 2 | WC-56025 | LID ASSY, TXSG15 | 16 | WC-1906 | C' RING .917 x .760 x .090 |
| 2A | WC-56024 | LID ASSY, TXSG01 | 17 | WC-1905 | NUT, WING PLASTIC 1-1/32-14UNF |
| 3 | WC-1949 | CAP, SHIELD WITH VENT, PLASTIC | 18 | WC-4320 | O-RING, ½" I.D. |
| 4 | WC-2005 | WASHER, SHIELD CAP 1/8" | 19 | WC-3705 | KIT, FAUCET REPAIR |
| 5 | WC-2027 | GLASS, GAUGE 10" TXSG15 | 20 | WC-56020 | BASE ASSY SERVER STRAIGHT SIDE |
| 5A | WC-2025 | GLASS, GAUGE 8" TXSG01 | 20A | WC-56013 | BASE ASSY, SERVER (OPTIONAL) |
| 5B | WC-37396 | KIT, GLASS GAUGE 10" 3PK TXSG15 | 21 | WC-61689 | DRIP, TRAY ASSEMBLY TLXS |
| 6 | WC-56028 | TOP SERVER THREADED BLK | 22 | WC-43091 | CLAMP, WIRE HOSE |
| 7 | WC-2063K | KIT, BRACKET, GAUGE GLASS RING | 23 | WC-2456 | ELBOW, SILICONE STRT SIDE SRV |
| 8 | WC-2012-101 | SHIELD, GAUGE GLASS 10" TXSG15 | 24 | WC-4281 | NUT, ½" – NPSM PLASTIC |
| 8A | WC-2010-101 | SHIELD, GAUGE GLASS 8" TXSG01 | 25 | WC-58262 | COVER, BOTTOM WHITE PLASTIC |
| 9 | WC-56030 | BOTTOM, PLASTIC BLACK SERVER | 26 | WC-37395 | KIT, GAUGE ASSY 10" BLK TXSG15 |
| 10 | WC-32004 | BALL, PLASTIC RESTRICTOR TXS | 27 | WC-2004-101 | SHIELD BASE GAGE BLACK (OLD UNITS) |
| 11 | WC-2006 | WASHER, .188 ID X .188 THK BTM | 28 | WC-29082 | FITTING, ½"-14 NPSF ASSY(OLD UNITS) |
| 12 | WC-1951 | NUT, FLANGED, PLASTIC | 28A | WC-29082K | KIT, FIT., W/ SILICONE WASH (OLD UNITS) |
| 13 | WC-1938-103K | KIT, SHNK, NUT & INST. TXSG 1GAL. & 1.5GAL | 29 | WC-36076 | BRUSH, GAUGE GLASS |
| 13A | WC-1938 | SHANK, PLASTIC (OLD UNITS) | 30 | WC-38281 | LABEL, DECAF |
| 14 | WC-1841 | FAUCET, ESP BLACK LOCKING | | | |

Illustrated Parts

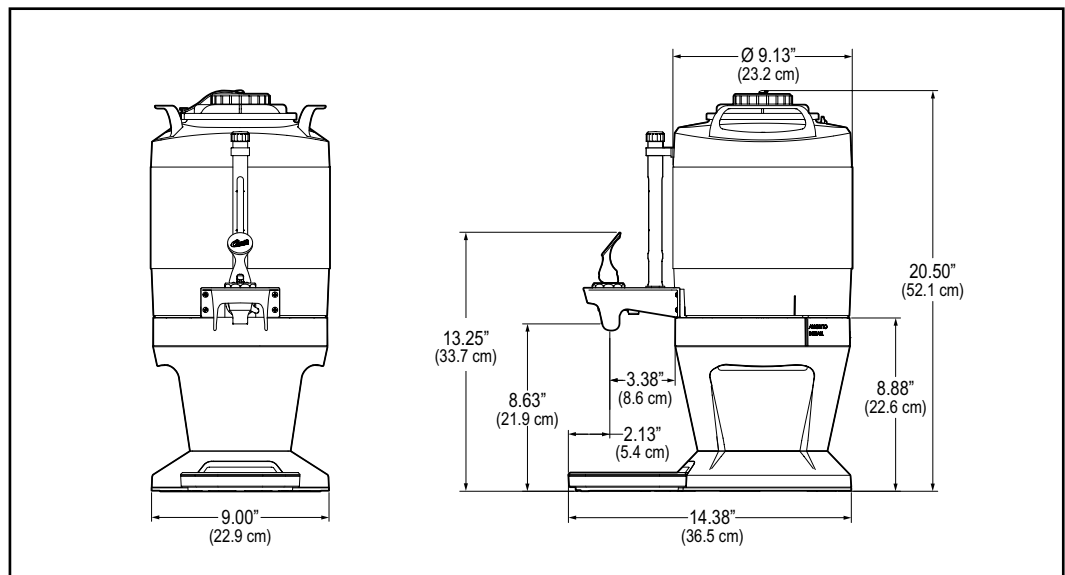


Rough-In Drawings

TXSG15



TXSG01



Product Warranty Information

Wilbur Curtis Co., Inc. certifies that its products are free from defects in material and workmanship under normal use. The following limited warranties and conditions apply:

1 year from the original date of purchase.

RETURN MERCHANDISE AUTHORIZATION: All claims under this warranty must be submitted to the Wilbur Curtis Co., Inc. Technical Support Department prior to performing any repair work or return of this equipment to the factory. All returned equipment must be repackaged properly in the original carton. No units will be accepted if they are damaged in transit due to improper packaging. NO UNITS OR PARTS WILL BE ACCEPTED WITHOUT A RETURN MERCHANDISE AUTHORIZATION (RMA). RMA NUMBER MUST BE MARKED ON THE CARTON OR SHIPPING LABEL. All in-warranty service calls must be performed by an authorized service agent. Call the Wilbur Curtis Co., Inc. Technical Support Department to find an agent near you.

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